



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5388-1
Job Sheet 195524-A



Part No: D5388-1

Job Qty: 4 pcs

DAS
21
9-89

Part Name: Stub Cover



Part Weight: 0 lbs

Job Created: 6/27/19

Due Date: 7/15/19

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Eric Larocque

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-02-26 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC 5	4 pcs	7/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
160	Large Fab - Basket - 2 - B4B	4 pcs	7/15/19		0.00	5.00	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
					0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S194520



Part: D5388-1

Job No: 195524-A

Serial No/Batch: S192292

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/30/19

DAS
43

180 QC 5

4
pcs

7/15/19 0.00 0.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

BAS
43
9-89

190 Handfinish - 1-1 Chemical- B4B

4
pcs

7/15/19 0.00 0.32

Handfinish - 1 - 1 - B4B

Handfinish - 1 - 2 - B4B

Handfinish - 1 - 3 - B4B

Handfinish - 1 - 4 - B4B

Handfinish - 1 - 5 - B4B

Handfinish - 1 - 6 - B4B

Handfinish - 1 - 7 - B4B

Handfinish - 1 - 8 - B4B

Handfinish - 1 - 9 - B4B

Handfinish - 1 - 10 -
B4BHandfinish - 1 - 11 -
B4BHandfinish - 1 - 12 -
B4BHandfinish - 1 - 13 -
B4BHandfinish - 1 - 14 -
B4BHandfinish - 1 - 15 -
B4BHandfinish - 1 - 16 -
B4BHandfinish - 1 - 17 -
B4BHandfinish - 1 - 18 -
B4BHandfinish - 1 - 19 -
B4BHandfinish - 1 - 20 -
B4BHandfinish - 1 - 21 -
B4BHandfinish - 1 - 22 -
B4B

SEP 03 2019

200 QC 7

4
pcs

7/15/19 0.00 0.00

QC 7 - 10

QC 7 - 13

QC 7 - 14

QC 7 - 15

QC 7 - 17

QC 7 - 18

QC 7 - 19

QC 7 - 2

QC 7 - 28

QC 7 - 3

QC 7 - 30

BL A-9-3

M138940.

210 Powdercoat - 4 Black Sand - 4 7/15/19 0.00 0.11
B4B pcs

START: 11:20 AT: 3:30 PM FINISH: 11:50

220 QC 3 4 7/15/19 0.00 0.00
pcs

QC 7 - 34
QC 7 - 36
QC 7 - 37
QC 7 - 41
QC 7 - 47
QC 7 - 48
QC 7 - 51
QC 7 - 58
QC 7 - 59
QC 7 - 60
QC 7 - 9
QC 7 - 68
QC 7 - 50
QC 7 - 67
QC 7 - 40
QC 7 - 24
QC 7 - 43

Powdercoat - 1 - B4B
Powdercoat - 2 - B4B
Powdercoat - 3 - B4B
Powdercoat - 4 - B4B

BL 19-9-3

QC 3 - 10
QC 3 - 13
QC 3 - 15
QC 3 - 17
QC 3 - 18
QC 3 - 2
QC 3 - 28
QC 3 - 3
QC 3 - 30
QC 3 - 34
QC 3 - 36
QC 3 - 41
QC 3 - 51
QC 3 - 58
QC 3 - 59
QC 3 - 68
QC 3 - 9
QC 3 - 40
QC 3 - 19
QC 3 - 43
QC 3 - 24

DAS
40

SEP 04 2019 9-89

230 Packaging 3-1 - Stock - B4B 4 7/15/19 0.00 0.00
pcs

Packaging 3 - 1 - B4B
Packaging 3 - 2 - B4B
Packaging 3 - 3 - B4B
Packaging 3 - 4 - B4B
Packaging 3 - 5 - B4B
Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	KC 57204B
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
240 QC 21 - SA	4	7/15/19	0.00 0.00	QC 21 - SA - 21	DAG SEP 04 2019
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	8-89

Part Op 150 - QC5- Inspect part completeness to step on W/O
 Descriptions: 160 - Weld per dwg A/R Aluminum rod Batch: _____
 170 - QC9- Inspect visual per QSI004- Fusion Welds
 180 - QC5- Inspect part completeness to step on W/O
 190 - Chemical Conversion Coat per QSI005 4.1
 200 - QC7-Inspect Chemical Conversion Coat
 210 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3
 220 - QC3- Inspect Part Finish
 230 - Identify as per dwg & Stock Location: _____
 240 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 6/27/19 12:53 PM dart.larocque.eric